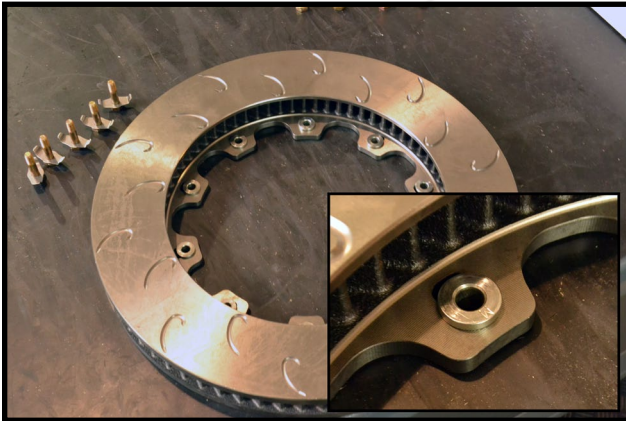
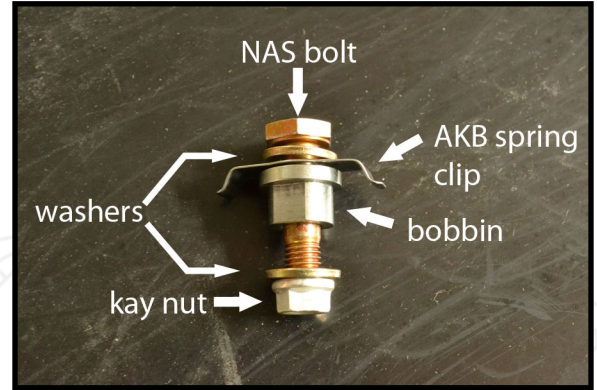
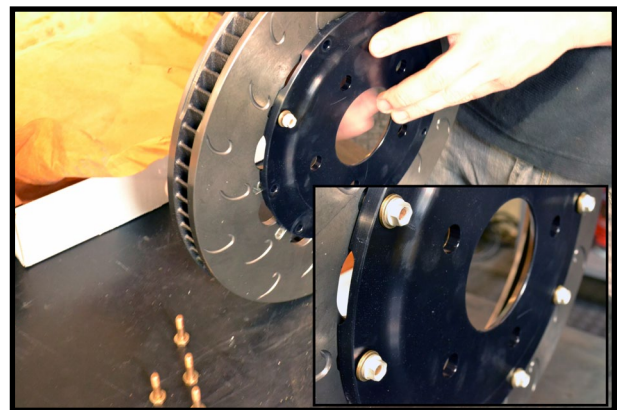


Assembly instructions for AP Racing floating discs

1. Remove disc assembly from vehicle.
2. Unbolt hat from used disc. Discard disc, key nuts and washers.
3. Inspect remaining hardware for wear. Bobbins and bolts can generally be re-used more than once.
4. Insert bobbins into the mounting ears of the new disc with the flange on the inside of the disc. You should be able to see the stamped letter on the bobbin when looking at the inside of the disc.



5. Place a washer and anti-knockback (AKB) spring clip onto bolts and insert through the bobbin on every other flange. On a 10-bolt disc you will use five AKB spring clips, on a 12-bolt you will use six.
6. Assemble the remaining bolts with washers (without AKB spring clips) and insert through the remaining bobbins.
7. On the front side of the disc, use a second washer and new key nut to secure the hat to the disc. Torque each nut to 120in/lbs.



8. Assembled disc ready to be installed onto vehicle